

Type **138x**

Scoring & Chamfering Cutter- Diamond Coated -single flute, helical design

Applications / Advantages:

- Suited for chamfering of high Tg materials, laminate with fillers, aluminum and copper
- Tool life increased at least by a factor of 5
- High dimensional accuracy and process capability



DIAMOND COATING - Made in Germany

TYPE	Point Angle	Body Diameter	
		mm	inch
1382	30°	2.0	.0787
1384	45°	2.0	.0787
1386	60°	2.0	.0787
1388	82°	2.0	.0787
1389	90°	3.175	.1250

* Further point angles on request

Geometry: 138X

- Right hand spiral, right hand cut (up cut)
- Shank diameter .1250" and over-all-length is 1.500"
- Tolerance according to router specifications
- Made of solid carbide

Geometry: 1382

- with primary face

Manufactured by:

GCT, GmbH
Josef-Bayer-Str.3
D-88250 Weingarten
Germany

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Subject to technical changes



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